

1. 5
2. 8
3. 1
4. Chicago
5. 19
6. 13\_\_6
7. Superior
8. Chicago, Burns Harbor, Detroit,  
Cleveland, Toledo, Green Bay,  
Duluth, Erie
9. Illinois
10. 1959
11. Queen Elizabeth
12. Britain
13. Nixon
14. 25 million
15. Navy
16. 14 million
17. 9
18. Green Marine
19. Foreign-Trade Zone
20. 6,934
21. 0
22. 7<sup>th</sup>
23. 5th
24. Pacesetter
25. 7
26. Marine
27. Marine
28. Tariff
29. 27 feet
30. Golf Course
31. Harborside
32. Port & Starboard
33. Stevedore
34. Tug Boat
35. Chicago
36. Chicago
37. Governor and Mayor
38. 3,000 feet
39. Dan Dougherty
40. American Association of Port  
Authorities
41. 28
42. 800 million
43. 630,000
44. Peregrine Falcon
45. Gull Island
46. Anchor
47. Lighthouse
48. Air/Sea Rescue
49. 1951
50. Sea Dog